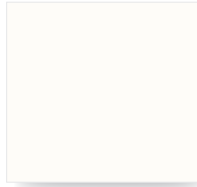


STANDARD PAINT COLORS

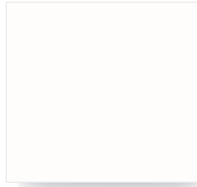


AAMA 2605-Compliant High-Performance Coatings

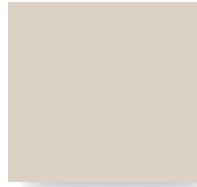
Colors also available as AAMA 2604 organic coatings



Stone
4415



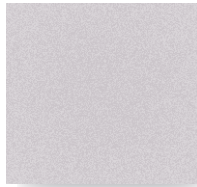
Bone White
803



Sandstone
4311



Seawolf Beige
10778



Bright Silver
4261



Arcadia Silver
4556



Medium Gray
11241



Fashion Gray
10653



Charcoal
11202



Bahama Brown
4430



Champagne
11135



Pewter
4004



Military Blue
10608



Redwood
4313



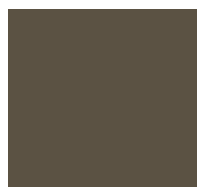
Hartford Green
983



Black
4250

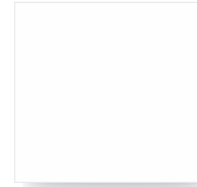


Medium Bronze
11928

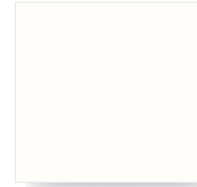


Dark Bronze
11338

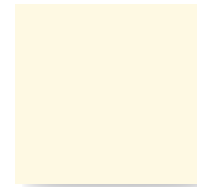
AAMA 2603-Compliant Organic Coatings



White
500



Bone White
505



Ivory
12380



Desert Sand
10647



Sandstone
440



Medium Bronze
551



Gray
11408



Brick Red
10042



Hartford Green
664



Black Semi Flex
602



Dark Brown
496



Arctic Silver
11836

Due to variations in computer monitors, we cannot guarantee the accuracy of colors presented on-screen with actual products.

Please refer to a color card or paint swatches to ensure color accuracy.

Appearance of coatings may vary upon factory application. Custom color formulations available upon request.



Bonnell Aluminum is a licensed applicator of premium-performance aluminum extrusion coatings.

We offer a wide variety of architectural finishes that meet and exceed AAMA's (American Architectural Manufacturers Association) voluntary specifications for performance requirements and testing procedures.

	AAMA 2605 (1)	AAMA 2604 (1)	AAMA 2603 (1)
Suggested uses	High-performance, architectural and monumental applications	Commercial, industrial, high-end residential and high-traffic areas	Residential, light commercial and all interior applications
South Florida weathering			
• Color retention	10-yr fade = 5 ΔE max (2)	5-yr fade = 5 ΔE max (2)	1-yr slight fade
• Chalk resistance (whites)	10-yr chalk = 6 or better (3)	5-yr chalk = 8 or better (3)	1-yr slight chalk
• Chalk resistance (colors)	10-yr chalk = 8 or better (3)	5-yr chalk = 8 or better (3)	1-yr slight chalk
• Gloss retention	10-yr = 50% retention min	5-yr = 30% retention min	No specification
• Erosion resistance	10-yr = 10% loss max	5-yr = 10% loss max	No specification
Dry film thickness	1.2 mils minimum	1.2 mils minimum	0.8 mils minimum
Pretreatment system	Meet AAMA specifications	Meet AAMA specifications	Meet AAMA specifications
Accelerated testing			
• Salt spray	4,000 hrs – passed	3,000 hrs – passed	1,500 hrs – passed
• Humidity	4,000 hrs – passed	3,000 hrs – passed	1,500 hrs – passed
Compliant systems	70% PVDF resin (4)	50% PVDF resin (4)	Baked enamel

(1): Contact the American Architectural Manufacturers Association (AAMA) for the latest revisions and changes to AAMA specifications.

(2): As measured using ASTM D 2244 Section 6.3 procedure comparing an unexposed retain panel to the exposed panel after removal of dirt and chalk.

(3): As measured using the ASTM D 4214 Method D-659 procedure.

(4): Polyvinylidene fluoride (PVDF) is the chemical term for both Kynar 500™ and Hylar 5000™.

Kynar and Kynar 500 are registered trademarks of Arkema, Inc. Hylar and Hylar 5000 are registered trademarks of Solvay Solexis.

Bonnell Aluminum is a proud member of Valspar's Elite Applicator program.



www.bonlalum.com

